

## ABSTRACT OF THE DISCLOSURE

Components for composing an infusion line are classified into unit groups including a spike unit, a main tube unit, an injection device unit, an  
5 infusion filter unit, and a one-way valve unit. Plural kinds of units are provided for each unit group, each unit being formed of one or more components. A combination of the unit groups is determined by allowing the spike unit and the main tube unit to be indispensable and selecting at least one of the unit groups from the remaining unit groups. An arrangement of  
10 the selected unit groups is determined, with the spike unit being positioned at one end. At least one kind of the units is selected from each of the unit group based on the combination. The selected units are combined, with the end on the distal side relative to the spike unit being composed of a connector used for a connection to a member for access to a patient.